



How to operate with IMS TWISTER



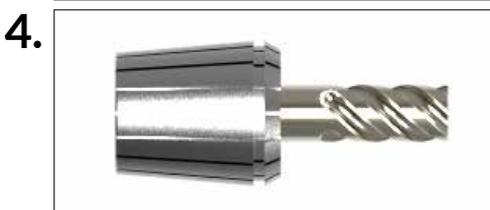
Properly clear the IMS Twister of any dust or debris prior to each use.



Do not use IMS Twister with used or damaged router bits.



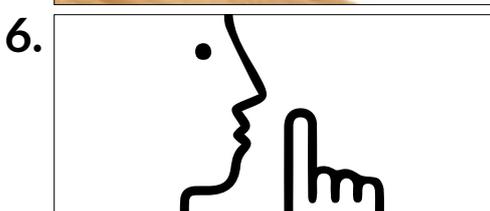
The IMS Twister is designed to extract more dust and guarantee a cleaner cut. For best results, **make sure the twister nut is properly cleaned before and after each use.**



For maximum holding grip and accuracy, **insert the router bit into the collet exposing only the cutting surface of the bit.** Do not over insert the bit.



The usage of a pre-setter device is recommended to ensure a 2-10 mm gap between the IMS Twister and the work space. If the Twister shows any signs of overheating, make sure to increase the gap between the nut and work space as it may be too close to the cutting surface.



IMS Twister is up to **40% more quiet** than other dust extracting nuts in the market. In order to further decrease the noise, set the RPM and IPM in the machine to a lower setting.



IMS Twister is intended to be used with precision ER collets and assembled with the help of a tightening fixture and the correct wrench. Every improper use of IMS Twister may void the warranty.

Parts of your business



Company's
Certificate
TÜV

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